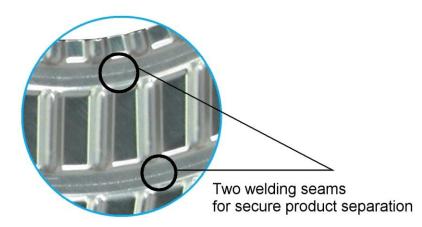


SIGMA**DUAL** MODULE-WELDED PLATE HEAT EXCHANGER



PERFORMANCE IS EVERYTHING



- Actually developed SIGMA**DUAL** series with pair-wise welded plate modules for thermal treatment of sophisticated media.
- The product side is sealed by laser-weldings around the flow channels and with ring gaskets in the port areas.
- The flow channels of the service side are sealed by elastomere gaskets, whereas the ports are laser-welded.
- Increased operating safety by double welding for product separation.
- The modular construction ensures a high flexibility. Adjustments to modified operating parameters can easily performed by changing or adding of SIGMA**DUAL** modules.
- The applications of SIGMA**DUAL** are in all industries, especially in the process and refrigeration industries.
- All current plate and gasket materials are available e.g. NBR, EPDM, FKM etc.
- Plate heat exchangers with SIGMADUAL plates can be delivered according to PED or ASME Sec. III Div. 1 UG-11(c).

	port size	Max. Operating Pressure / MAWP			Designtemperature	
		stainless steel	nickel based alloys	titanium alloys	min.	max.
	[in]	[psig]	[psig]	[psig]	[°F]	[°F]
SIGMA dual M 25	4	450	400	375	-22	390
SIGMA dual M 35	4	450	400	375	-22	390
SIGMA dual M106	8	450	400	375	-22	390
SIGMA dual M136	8	450	400	375	-22	390
SIGMA dual M156	14	450	400	375	-22	390
SIGMA dual M229	14	450	400	375	-22	390

The following plate sizes are available:

